


CV

1. ŞƏXSİ MƏLUMAT / PERSONAL INFORMATION

Soyadı, adı, atasının adı: Full name:	Rzayev Radiq Teyyar oğlu	
Doğum yeri və tarixi: Date and place of birth:	Azerbaijan, Lenkeran . 16.12.1987	
Yaşayış ünvanı: Home address:	Baku city, Lokbatan set, 28 MAY str, home 6	
Vətəndaşlığı: Citizenship:	Azerbaijani	
İddia olunan vəzifə: Position applied for:	Rigger Welder	
Ailə vəziyyəti: Marital status:	Single	
Hərbi mükəlləfiyyəti: Military status:	Military status	

2. ƏLAQƏ / CONTACTS

Telefonlar (ən azı birini göstərin) Phone numbers (please indicate at least one)			Elektron poçt (ünvanı) E-mail
ev / home	iş / work	mobil / cell	
012 445 85 52		+994504618570	Radiq87@mail.ru

3. TƏHSİL / EDUCATION

Orta təhsil məktəbi / gimnaziya / lisey № Secondary school / gymnasium / lyceum #		Rayon Region	
school 106		Baku city, Lokbatan set	
Ali təhsil müəssisəsinin adı və yeri Name and location of institute	Fakültə/İxtisas Faculty/Specialty	Qəbul olduğu il Year entered Bitirdiyi il Year graduated	Dərəcə (bakalavr, magistr və s.) Degree (bachelor, master etc.)
Azer Enerji Welder School	welder	2005-2006	The sixth degree

4. DİL BİLİYİ / LANGUAGE SKILLS

Dillər Languages	Danışmaq Speaking			Oxumaq/Yazmaq Reading/Writing			Başa düşmək Understanding		
	Bilik səviyyəsi Level of knowledge								
	Əla Excel.t	Yaxşı Good	Zəif Poor	Əla Excel.t	Yaxşı Good	Zəif Poor	Əla Excel.t	Yaxşı Good	Zəif Poor
AZERI	√			√			√		
ENGLISH		√			√			√	
RUSSIAN		√			√			√	

6. İŞ TƏCRÜBƏSİ / WORK EXPERIENCE

İş yerinin adı Name of the workplace	Vəzifə/Gündəlik vəzifə öhdəlikləri Position/Main Responsibilities	İşə qəbul və çıxma tarixi Start & finish date of the employment	İşdən çıxmanın səbəbi Reason for leaving
AZER ENERJI LTD	WELDER	2005-2006	END CONTRACT
SDL	WELDER	2006-2008	END CONTRACT
AZFEN	WELDER	2011-2012	END CONTRACT
MC DERMOTT	WELDER	2012- 2014	END CONTRACT

Saipem	PASO WELDER	2015 -2022	End Contract
Subsea 7	Rigger Welder	2022-2023	End Contract
OTHER SKILL		TIG GTAW FCAW SMAW OPITO STAGE 3	

2023

Project PB Subsea 7 Transport and installation Jacet and Platform,
Vessel Derrick Barja Azerbaijan
Rigger Welder

2016 – Present.

Saipem Contracting Netherlands B.V.Baku, Azerbaijan.

Rigger Welder at Shah Deniz 2 project (Diving Support Vessel, Tofiq Ismayilov.)

2015 – 2016

Saipem Contracting Netherlands B.V.Baku,Azerbaijan.

Paso Welder, Welding operator at Shah Deniz 2 project (Pipe Line Barja Huseynov).

2014 -2015

AZFEN

Welder,TIG,GTAW,FCAW,SMAW at Shah Deniz 2 project (Platform)

2012 - 2014

McDermott Caspian Contractors Incorporated. Baku, Azerbaijan.

Welder TIG,GTAW,FCAW,SMAW at West Chirag project (Fabrication Yard)

2011 – 2012

AZFEN, Baku, Azerbaijan.

Welder TIG,GTAW,FCAW,SMAW at West Chirag (Platform)

2008 – 2010

Gas Prom, Russia.

Pipe Welder (Terminal)

2006 – 2008

SDL, Baku, Azerbaijan.

Welder, TIG,GTAW,FCAW,SMAW at Central, West, East, Azeri Platform, Sangacal Terminal.

2005 - 2006

Azer Energi Baku Azerbaijan

Welder, TIG. Power Station

CERTIFICATE

RelyOn Nutec
360° Safety

RelyOn Nutec Azerbaijan

Radig Rzayev

Participant

Has been assessed against the learning outcomes of OPITO approved standard

**Further Offshore Emergency Training
(Including EBS)**

OPITO Approved Training
Course Code 5858



Director - Turkhan Mammadzadeh

07.04.2027

Valid Until

62615858070423710160

Certificate Number

RelyOn Nutec
07.04.2023 - 07.04.2023

Course Location and Date

Baku Medical Plaza (Medilux branch)

66 B Kral Huseyn St., Baku, Azerbaijan

Tel: (994-12) 404 41 90;

E-mail: oh.manager@bmp.az

MEDICAL CERTIFICATE N 13638

/ OGUK /

Name: Radig Rzayev

Company: freelancer

Occupation: Welder

Date of Birth: 16/12/1987

The employee has been examined in accordance with Order №46 of Azerbaijan Republic and Oil and Gas UK Medical Guidelines, and he/she was found to be:

☒ **Fit** for off-shore or remote location employment

☐ **Fit** for off-shore or remote location employment with
restrictions _____

☐ **Unfit** for off-shore or remote location employment

Date of examination: 12/01/2023

Date of next examination: 12/01/2024

Name of examining physician: Iskandar Yusifov

Sign of examining physician: _____

Pin Code of examining physician: OGUK/2012/1763

Stamp:



66 B Kral Huseyn St., Baku, Azerbaijan, Tel: (994-12) 404 41 90;

Email: oh.manager@bmp.az

Azərbaycan Respublikası
Dövlət Dəniz Administrasiyası



Republic of Azerbaijan
State Maritime Administration

SERTİFİKAT
CERTIFICATE

№ SO-0207-19

Bu sertifikat Dənizçilərin hazırlanmasına, onlara diplom verilməsinə və növbə çəkməyə dair 1978-ci il tarixli əlavələr edilmiş Beynəlxalq Konvensiyaya uyğun olaraq verilmişdir.

This Certificate has been issued in accordance with the International Convention on Standards of Training, Certification and Watchkeeping for Seafarers 1978 (STCW-78), as amended. Bununla təsdiq edilir ki,

Rzayev Rədiq Təyyar oğlu

Vəzifəsi **İxtisaslaşmış boru xətti qaynaqçısı**

This is to certify that

Radig T. Rzayev

Capacity **Specialized pipeline welder**



Doğum tarixi:
Date of Birth: **16.12.1987**

Verilmə tarixi:
Issued on: **01.02.2019**

Etibarlıdır:
Valid until: **24.01.2024**



DHDNÇ-78, əlavələr edilmiş Beynəlxalq Konvensiyanın VI/1 Qaydasının, eləcə də DHDNÇ Məcəlləsi A-VI/1 Bölməsinin minimum məcburi tələblərinə əsasən və Dövlət Dəniz Administrasiyası tərəfindən təsdiq edilmiş proqram üzrə aşağıda göstərilən "Bütün dənizçilər üçün təhlükəsizlik üzrə tanışlıq, ilkin hazırlıq və təlimat" üzrə kursları bitirmişdir:

- sağ qalmaq uğrunda mübarizə üsulları (DHDNÇ-78, A-VI/1-1)
- yanğına qarşı təhlükəsizlik və mübarizə (DHDNÇ-78, A-VI/1-2)
- ilk elementar tibbi yardım (DHDNÇ-78, A-VI/1-3)
- şəxsi təhlükəsizlik və ictimai məsuliyyət (DHDNÇ-78, A-VI/1-4).

Has successfully completed following safety familiarization, basic training and instruction for all seafarers courses which has been developed in accordance with the mandatory minimum requirements of Regulation VI/1 of the International Convention STCW-78, as amended and of the Section A-VI/1 of STCW Code and on programme approved by the State Maritime Administration:

- personal survival techniques (STCW-78, A-VI/1-1)
- fire prevention and fire fighting (STCW-78, A-VI/1-2)
- elementary first aid (STCW-78, A-VI/1-3)
- personal safety and social responsibilities (STCW-78, A-VI/1-4).



Dövlət Dəniz Administrasiyası
State Maritime Administration

(Signature)

Capt. G. Gurbanov

Bu sertifikatın əslü Konvensiyanın 1/2 qaydasının 11-ci bəndinə müvafiq olaraq sertifikat sahibinin işlədiyi müddət ərzində gəmidə saxlanılmalıdır.

The original of this certificate must be kept available in accordance with regulations 1/2, paragraph 11 of the Convention while serving on a ship.

Phone: 00994 12 4974405

E-mail: info@ardda.gov.az

Telefax: 00994 12 4974406

URL: www.ardda.gov.az

asma.verify@gmail.com



This is to certify that

Radig Rzayev

attended a course at Safety Qualification Advisory Group

**and has been assessed against, and met the outcomes of, the following
OPITO-approved standard:**

Rigger Competence Assessment (previously stage 3)

9099



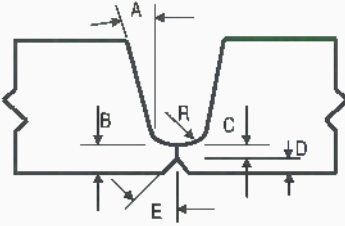
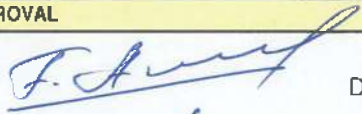


Awarded on 25th June 2023



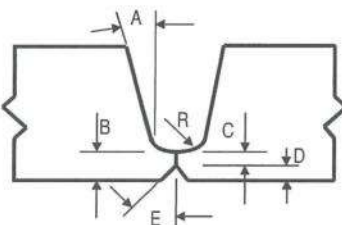



Expiry Date 24th June 2025
Unique Certificate No OPITOFKShyxILB
OPITO Learner No L00207824

A handwritten signature in blue ink, appearing to read "John McDonald".

John McDonald
Chief Executive Officer



		WELDER QUALIFICATION RECORD		SD2-WQUAL-03	
				Rev: 02 Date: 21.02.2015	
Project: SHAH DENIZ 2		Job number: 282830			
Activity / Phase: WQT		Location: BAKU			
Client: BP					
Welding Specification: JK-SPSSZZ-MT-SPE-0010-000 C01 and API 1104					
WELDER DATA					
Welder name: RZAYEV RADIG					
Date of birth: 16/12/1987					
Welder I.D.: SD39					
WELD DATA					
A = $6^{\circ} \pm 1^{\circ}$ B = 2.6 ± 0.4 mm C = 1.2 ± 0.2 mm D = 1.4 ± 0.2 mm E = $30^{\circ} (-5^{\circ}; +0^{\circ})$ R = 2.4 mm					
			Test date: 05/04/2015		
			WQT number: WQT 76		
			WPS welded: SD6-ML Rev. C02		
			WPS/s qualified: SD6-ML		
TEST RESULT					
NDE Test:	Visual inspection: ACCEPT		Bend test: N/A		
	AUT: ACCEPT		Nick break test: N/A		
	MPI: ACCEPT				
EXTENT OF QUALIFICATION					
Welding process: PASSO (GMAW)		Process qualified: PASSO (GMAW)			
Position welded: 5G - DOWNHILL		Position(s) qualified: 5G - DOWNHILL			
Material welded: API 5L X65		Material(s) qualified: API 5L X65			
Pipe diameter: Ø 6,625"		Diam. qualified (range): 2,375" ≤ Ø ≤ 12.75"			
Wall thickness: 11mm		Thk. qualified (range): 4.8mm ≤ WT ≤ 19.1mm			
Last certification renewal date: N/A					
APPROVAL					
Saipem Name: FUAD ALIYEV		Signature: 		Date: 05.04.2015	
BP Name: 		Signature: 		Date: 11/4/15	

		WELDER QUALIFICATION RECORD		SD2-WQUAL-03	
				Rev: 02 Date: 21.02.2015	
Project: SHAH DENIZ 2		Job number: 282800			
Activity / Phase: WQT		Location: BAKU			
Client: BP					
Welding Specification: JK-SPSSZZ-MT-SPE-0010-000 C01 and API 1104					
WELDER DATA					
Welder name: RZAYEV RADIG					
Date of birth: 16/12/1987					
Welder I.D.: SD39					
WELD DATA					
A = $3^{\circ} \pm 1^{\circ}$ B = 2.5 ± 0.5 mm C = 1.1 ± 0.3 mm D = 1.4 ± 0.2 mm E = $30^{\circ} (-5^{\circ}; +0^{\circ})$ R = 2.4 mm			Test date: 27/03/2015		
			WQT number: WQT 73		
			WPS welded: SD32-ML Rev. C03		
			WPS/s qualified: SD32-ML, SD16-ML, SD14-ML		
TEST RESULT					
NDE Test:	Visual inspection: ACCEPT		Bend test: N/A		
	AUT: ACCEPT		Nick break test: N/A		
	MPI: ACCEPT				
EXTENT OF QUALIFICATION					
Welding process: PASSO (GMAW)		Process qualified: PASSO (GMAW)			
Position welded: 5G - DOWNHILL		Position(s) qualified: 5G - DOWNHILL			
Material welded: API 5L X65		Material(s) qualified: API 5L X65			
Pipe diameter: Ø32"		Diam. qualified (range): Ø ≥ 12.75"			
Wall thickness: 31.8mm		Thk. qualified (range): ≥ 19.1mm			
Last certification renewal date: N/A					
APPROVAL					
Saipem Name: Orkhan Mammadli		Signature: 		Date: 22.04.2015	
BP Name: 		Signature: 		Date: 15/5/15	



СВИДЕТЕЛЬСТВО О ДОПУСКЕ СВАРЩИКА
WELDER APPROVAL TEST CERTIFICATE

Фамилия, имя, отчество сварщика: RADIG RZAYEV
Welder's name:

Рабочий номер сварщика: SD39
Identity mark of welder:

Дата и место рождения: 16.12.1987, Germetuk vil., Lenkeran area, the Republic of Azerbaijan
Date and place of birth:

Предприятие: Saipem Contracting Netherlands bv Azerbaijan Branch
Employer:

Правила/стандарт на испытания: Rules Russian Maritime Register of Shipping,
Code/Testing Standard: EN 287-1:2004:111 T (P3) BW 1.1 B t12.7 D219.1 H-L045 ss nb



ОБЛАСТЬ ИСПЫТАНИЙ И ОДОБРЕНИЯ
RANGE OF TEST AND APPROVAL

	Сведения о сварке проб Weld test details	Область одобрения Range of approval
Спецификация процесса сварки № Welding procedure specification No.	SWIS 1-450; SA SPZZZZ PL PRO 1390 000 P01	--
Процесс сварки Welding type	MW	manual welding
Способ сварки Welding process	111	111- metal-arc welding covered electrode SMAW
Пластина или труба Plate or pipe	T	T, P (see welding position)
Тип соединения Joint types and miscellaneous	BW: ss nb	BW, FW: ss nb, ss mb, ds
Основной металл класс/обозначение Parent metal group/designation	1.2	1.1; 1.2; 1.4
Тип присадочного металла/обозначение Filler metal type/designation	--	--
Состав защитного газа/флюс Shielding gas composition/flux	--	--
Тип флюса или электродного покрытия Type of flux or electrode covering	B	A, RA, R, RB, RC, RR, B
Вспомогательные материалы Auxiliary materials	--	--
Толщина основного металла, мм Parent metal thickness, mm	12.7	from 5.0 up to unlimited
Наружный диаметр трубы, мм Pipe outside diameter, mm	219.1	from 0.5D and more
Положение(я) сварки/тип пробы Welding position(s)/type of test piece	H-L045/P3(6GR)	BW, FW: PA,PB,PC,PD,PE,PF,H-L045



McDermott Caspian Contractors Inc.

Welder/Welding Operator Qualification Record



Welder Name : RADIK RZAYEV Stamp No. : 9898B
Welding Process : SMAW Type : MANUAL
Reference WPS : SP100-SKID Rev.0 Polarity : ROOT - DCSP
Transfer Mode : N/A HP, FILL, CAP - DCRP

JOINT DESIGN

BACKING

Type of Groove : SINGLE "V" Qualified with : W/O BACKING Qualified to : WITH/WITHOUT BACKING
Qualified Dihedral Angle : N/A (Note 2)

BASE MATERIAL :

Qualified with Base Metal Specification : API 5L X52
Qualified with AWS Group No. : AWS GROUP II, III
Qualified to AWS Group No. : AWS GROUP I - III
Qualified with Outside Diameter / Thickness : 6" Ø x 10.1 MM
Qualified to Outside Diameter Range : 4" Ø AND OVER
Qual. to Base Metal Thickness Range : 5.00 MM TO UNLIMITED
Qual. with Weld Deposit Thickness Range : 10.1 mm (FULL THICKNESS WELD DEPOSIT)
Qual. to Weld Deposit Thickness Range : 5.00 mm TO UNLIMITED

FILLER METAL

PASS	TRADE NAME	SIZE	Qualified with F. No. (ASME) (Note 3)	No. OF ELECT. / WIRES	SFA No.	CLASSIFICATION	PRODUCT FORM
Root	ESAB OK 48.08	2.5	4	1	AWS A5.1	E7018G	-
Hot Pass	LINCOLN EXCALIBUR 8018 C3 MR	2.5	4	1	AWS A5.5	E8018-C3 H4R	-
Fill	LINCOLN EXCALIBUR 8018 C3 MR	3.2	4	1	AWS A5.5	E8018-C3 H4R	-
Cap	LINCOLN EXCALIBUR 8018 C3 MR	3.2	4	1	AWS A5.5	E8018-C3 H4R	-

WELDING POSITION

Qual. With Welding Position : 6G Progression : VERTICAL UPHILL
Qualified to Welding Position : ALL POSITIONS (Note 2)

TYPE OF GAS

Shielding Gas : N/A Flux Classification : N/A
Composition : N/A Flux Tradename : N/A

OTHERS :

No. of layers Deposited : > 4 LAYERS DEPOSITED Single or Multipass : MULTIPASS

NON-DESTRUCTIVE TEST

Type of Test	Result	Report No.
Visual Examination	PASS	ZYKH-WQT-18
Radiography	PASS	12/32Z
Ultrasonic Test	N/A	N/A
Magnetic Particle Test	PASS	12/042Z
Dye Penetrant Test	N/A	N/A

DESTRUCTIVE TEST

Type of Test	No. of Test	Result	Report No.
Bends	N/A	N/A	N/A
Macro	N/A	N/A	N/A

NOTE: 1 NOTE: 1. LATEST REVISIONS OF WPS USED IN QUALIFICATION.

NOTE: 2. CJP TXY joints not covered

NOTE: 3. Not Qualified to an SMAW electrode F. No. higher than the WPQR electrode F. No.

We, the undersigned certify that the statements in this record are correct and that the welds were prepared, welded and tested in accordance with AWS D1.1 - 2010.

QUALITY CONTROL

TEST CONDUCTED BY : Kamran Ismailov
TEST CONDUCTED AT : MCCI
TEST DATE : 30/03/12

CERTIFYING AUTHORITY / WITNESS

BY :
NAME :
DATE :

WELDING ENGINEERING APPROVAL

APPROVED BY : Niel Swanepoel / Radik Rzaev
DATE : 30/03/12

CLIENT APPROVAL

BY : A. J. Roberts
DATE : 31.3.12



McDermott Caspian Contractors, Inc.

Welder/Welding Operator Qualification Record



Welder Name : RADIK RZAYEV Stamp No. : 9898B
Welding Process : SMAW Type : MANUAL
Reference WPS : XP 2772 Rev.1 Polarity : ROOT - DCSP
Transfer Mode : N/A HP, FILL, CAP - DCRP

JOINT DESIGN

Qual. with Groove/Joint : Single 'V'
Qual. to Groove/Joint : SINGLE 'V'/COMPOUND 'V'

BACKING

Qualified with : WITHOUT BACKING
Qualified to : WITH OR WITHOUT BACKING

BASE MATERIAL:

Qualified with Base Metal Specification : API 5L GR. X65
Qualified to Base Metal Specification : API 5L Gr X70, ASTM A 694 F70 (Typical) (not restricted)
Qualified with Outside Diameter / Thickness : 18" Ø x 26.6mm W.T.
Qualified to Outside Diameter Range : OVER 12.75" (323.9mm)
Qual. to Base Metal Thickness Range : OVER 0.75" (19.1mm)

FILLER METAL

PASS	TRADE NAME	SIZE	API 1104 GR. NO.	AWS Specification	ELECTRODE Classification	POLARITY
Root	ESAB OK 48.08	2.5mm Ø	3	5.1	E 7018-G	DCSP
Hotpass	Bohler Fox EV 65	2.5mm Ø	3	5.5	E 8018 G	DCRP
Fill	Bohler Fox EV 65	3.2mm Ø	3	5.5	E 8018 G	DCRP
Fill	Bohler Fox EV 65	4.0mm Ø	3	5.5	E 8018 G	DCRP
Cap	Bohler Fox EV 65	3.2mm Ø	3	5.5	E 8018 G	DCRP

WELDING POSITION / PROGRESSION

Qual. With Welding Position : 5G (FIXED)
Qualified to Welding Position : FLAT, VERTICAL, OVERHEAD
Progression : VERTICAL UPHILL

TORCH GAS / BACKING GAS

TORCH GAS : N/A
BACKING GAS : N/A

NON-DESTRUCTIVE TEST

Type of Test	Result	Report No.
Visual Examination	PASS	ZYKH-WQT-051
Radiography	PASS	12/912
Ultrasonic Test	N/A	N/A
Magnetic Particle Test	PASS	12/1012
Dye Penetrant Test	N/A	N/A

DESTRUCTIVE TEST

Type of Test	No. of Test	Result	Report No.
SIDE BEND	2	ACCEPTABLE	12/143
NICK BREAK	2	ACCEPTABLE	12/143

We, the undersigned certify that the statements in this record are correct and that the welds were prepared, welded and tested in accordance with the following Codes, Standards & Specifications:

Codes / Standards : API 1104, ASME B31.4, B31.8

Project Specification: JK-4LSSZZ-MT-SPE-006 REV. C2

QUALITY CONTROL

TEST CONDUCTED BY : Kamran Ismailov
TEST CONDUCTED AT : MCCI
TEST DATE : September 5, 2012

CERTIFYING AUTHORITY / WITNESS

BY :
NAME :
DATE :

WELDING ENGINEERING APPROVAL

APPROVED BY : Niel Swanepoel / Bahruz Rzayev
DATE : September 5, 2012

CLIENT APPROVAL

BY : COP - AIOC S. Roberts
DATE : 06.09.12



McDermott Castion Contractors Inc
Welder/Welding Operator Qualification Record



Welder Name : Radik Rzayev Stamp No. : 9898B
Welding Process : GTAW/ SMAW Type : MANUAL
Reference WPS : PP 394 Rev.0 Polarity : GTAW: DCSP, SMAW: DCRP
Transfer Mode : N/A Weld date : 4-Dec-12

JOINT DESIGN :

BACKING

Type of Groove : SINGLE VEE Qualified w : W/O BACKING Qualified to : WITH OR W/O BACKING

BASE MATERIAL :

Qualified with Base Metal Specification : API 5L GR. X52
Qualified with P. No. / Gr. No. : S. NO. 1 GROUP I
Qualified to P. No. / Gr. No. (QW-403 & 423) : P/S No. 1 through S/P No. 11, P No. 34, P. No. 41 through P No. 49
Qualified with Outside Diameter / Thickness : 2" Ø x 12mm W.T.
Qualified to Outside Diameter Range (QW-403 & 452.3) : 1" (25 mm) Ø & OVER
Qual. to Base Metal Thickness Range : ≤ 13mm
Qual. to Weld Metal Deposit Thickness Range (QW-452.1(b)) : GTAW ≤ 8 mm; SMAW ≤ 14.28 mm

FILLER METAL :

PASS	TRADE NAME	SIZE	F. No (QW - 433)	SFA No.	CLASSIFICATION	PRODUCT FORM
Root	ESAB OK 12.62	2.4mm Ø	F. No.6	5.18	ER70S-2	Solid Rod
Hotpass	ESAB OK 12.62	2.4mm Ø	F. No.6	5.18	ER70S-2	Solid Rod
Fill	Lincoln Excalibur 8018C3	2.5mm Ø	F. No.4 - With Backing	5.5	E8018 C3 MR	-
Cap	Lincoln Excalibur 8018C3	2.5mm Ø	F. No.4 - With Backing	5.5	E8018 C3 MR	-

WELDING POSITION (QW - 405)

Qual. With Welding Position : 2G & 5G Progression : VERTICAL - UPHILL
Qualified to Welding Position : ALL POSITION

TYPE OF GAS :

Shielding Gas : Only for GTAW Backing Gas : N/A
Composition : 100% Ar Composition : N/A

OTHERS :

No. of layers Deposited : > 4 LAYERS DEPOSITED Single or Multipass : MULTIPASS

NON-DESTRUCTIVE TEST		
Type of Test	Result	Report No.
Visual Examination	PASS	ZYKH-WQT-056
RT	PASS	RT-COP-12/92 Z & RT-COP-12/83 Z
UT	N/A	N/A
MT	N/A	MT-COP-12/092Z & MT-COP-12/093Z
DP	N/A	N/A

DESTRUCTIVE TEST			
Type of Test	No. of Test	Result	Report No.
Bends	N/A	N/A	N/A
Macro	N/A	N/A	N/A

NOTES :

1. Latest revision of WPS used in qualification.
2. Qualifies for F1 to F4 with backing

We, the undersigned certify that the statements in this record are correct and that the welds were prepared, welded and tested in accordance with **ASME IX - 2010**.

QUALITY CONTROL		CERTIFYING AUTHORITY / WITNESS	
TEST CONDUCTED BY :	K. ISMAILOV	BY :	
TEST CONDUCTED AT :	4.12.2012	NAME :	
TEST DATE :		DATE :	
WELDING ENGINEERING APPROVAL		CLIENT APPROVAL	
APPROVED BY :	B. Rzayev	BY :	S. Roberts
DATE :	4 Dec. 2012	DATE :	08.12.12



McDermott Caspian Contractors, Inc.

Welder/Welding Operator Qualification Record



Welder Name : Radik Rzayev Stamp No. : 9898B
Welding Process : GTAW/SMAW Type : MANUAL
Reference WPS : PP 394 REV.0 Polarity : GTAW - DCSP
Transfer Mode : N/A SMAW - DCRP

JOINT DESIGN

BACKING

Qual. with Groove/Joint : Single 'V' Qualified with : GTAW: WITHOUT BACKING/ SMAW: WITH BACKING
Qual. to Groove/Joint : SINGLE 'V'/COMPOUND 'V' Qualified to : GTAW: WITH & WITHOUT BACKING/ SMAW: WITH BACKING

BASE MATERIAL:

Qualified with Base Metal Specification : API 5L GR. X52
Qualified to Base Metal Specification : Not restricted
Qualified with Outside Diameter / Thickness : ϕ 8" x 25.4mm
Qualified to Outside Diameter Range : 2.375" (60.3mm) to 12.75" (323.9mm)
Qual. to Base Metal Thickness Range : > 0.75" (19.1mm)

FILLER METAL

PASS	TRADE NAME	SIZE	API 1104 GR. NO.	AWS Specification	ELECTRODE Classification	POLARITY
Root	ESAB OK 12.62	2.4mm ϕ	5	5.18	ER 70S-2	DCSP
Hotpass	ESAB OK 12.62	2.4mm ϕ	5	5.18	ER 70S-2	DCSP
Fill	Lincoln Excalibur 8018 C3 MR	2.5mm ϕ	3	5.5	E 8018 C3 H4R	DCRP
Fill	Lincoln Excalibur 8018 C3 MR	3.2mm ϕ	3	5.5	E 8018 C3 H4R	DCRP
Cap	Lincoln Excalibur 8018 C3 MR	2.5mm ϕ	3	5.5	E 8018 C3 H4R	DCRP

WELDING POSITION / PROGRESSION

TORCH GAS / BACKING GAS

Qual. With Welding Position : 2G & 5G (FIXED)
Qualified to Welding Position : 2G and 5G ($\pm 25^\circ$ from axis)
Progression : VERTICAL UPHILL

TORCH GAS : 100% AR
BACKING GAS : N/A

NON-DESTRUCTIVE TEST

Type of Test	Result	Report No.
Visual Examination	PASS	WQT-041
Radiography	PASS	RT-COP-12/85Z, 12/87Z
Ultrasonic Test	NA	NA
Magnetic Particle Test	PASS	RT-COP-12/085Z, 12/087Z
Dye Penetrant Test	NA	NA

DESTRUCTIVE TEST

Type of Test	No. of Test	Result	Report No.
SIDE BEND	2	ACCEPTABLE	128/129
NICK BREAK	NA	ACCEPTABLE	NA

We, the undersigned certify that the statements in this record are correct and that the welds were prepared, welded and tested in accordance with the following Codes, Standards & Specifications:

Codes / Standards : API 1104, ASME B31.4, B31.8
Project Specification : JK-4LSSZZ-MT-SPE-006 REV. C2

QUALITY CONTROL

TEST CONDUCTED BY : Kamran Ismailov
TEST CONDUCTED AT : MCC
TEST DATE : May 19, 2012

CERTIFYING AUTHORITY / WITNESS

BY :
NAME :
DATE :

WELDING ENGINEERING APPROVAL

APPROVED BY : B Rzayev
DATE : May 19, 2012

CLIENT APPROVAL

BY : COP-AIOC J. Roberts
DATE : 19.06.12 19.05.12



McDermott Caspian Contractors, Inc.

Welder/Welding Operator Qualification Record



Welder Name : RADI K RZAYEV Stamp No. : 98988
Welding Process : SMAW Type : MANUAL
Reference WPS : XP 2768 Rev.0 Polarity : ROOT - DCSP
Transfer Mode : N/A HP, FILL, CAP - DCRP

JOINT DESIGN

Qual. with Groove/Joint : SINGLE 'V'
Qual. to Groove/Joint : SINGLE 'V'

BACKING

Qualified with : WITHOUT BACKING
Qualified to : WITH OR WITHOUT BACKING

BASE MATERIAL:

Qualified with Base Metal Specification : API 5L GR. X65
Qualified to Base Metal Specification : API 5L GR. X65, A694 F65 (Typical)
Qualified with Outside Diameter / Thickness : 14" ϕ x 14.3mm W.T.
Qualified to Outside Diameter Range : OVER 12.75" (323.9mm)
Qual. to Base Metal Thickness Range : 0.188" (4.8mm) to 0.75" (19.1mm)

FILLER METAL

PASS	TRADE NAME	SIZE	API 1104 GR. NO.	AWS Specification	ELECTRODE Classification	POLARITY
Root	ESAB OK 53.68 / FILARC 565	2.5mm ϕ	3	5.1	E 7016-1	DCSP
Hotpass	ESAB OK 55.00	2.5mm ϕ	3	5.1	E 7018-1	DCRP
Fill	ESAB OK 55.00	2.5mm ϕ	3	5.1	E 7018-1	DCRP
Fill	LINCOLN EXCALIBUR 8018 C3 MR	3.2mm ϕ	3	5.5	E 8018 C3 H4R	DCRP
Fill	LINCOLN EXCALIBUR 8018 C3 MR	4.0mm ϕ	3	5.5	E 8018 C3 H4R	DCRP
Cap	LINCOLN EXCALIBUR 8018 C3 MR	3.2mm ϕ	3	5.5	E 8018 C3 H4R	DCRP

WELDING POSITION / PROGRESSION

Qual. With Welding Position : SG (FIXED)
Qualified to Welding Position : FLAT, VERTICAL, OVERHEAD
Progression : VERTICAL UPHILL

TORCH GAS / BACKING GAS

TORCH GAS : N/A
BACKING GAS : N/A

NON-DESTRUCTIVE TEST

Type of Test	Result	Report No.
Visual Examination	PASS	ZYKH-WQT-023
Radiography	PASS	12/40Z
Ultrasonic Test	N/A	N/A
Magnetic Particle Test	PASS	12/040Z
Dye Penetrant Test	N/A	N/A

DESTRUCTIVE TEST

Type of Test	No. of Test	Result	Report No.
SIDE BEND	4	ACCEPTABLE	12/069
NICK BREAK	4	ACCEPTABLE	12/069R

We, the undersigned certify that the statements in this record are correct and that the welds were prepared, welded and tested in accordance with the following Codes, Standards & Specifications:

Codes / Standards : API 1104, ASME B31.4, B31.8

Project Specification: JK-4LSSZZ-MT-SPE-006 REV. C2

QUALITY CONTROL

TEST CONDUCTED BY : Kamran Ismailov
TEST CONDUCTED AT : MCCI
TEST DATE : 23/04/12

CERTIFYING AUTHORITY / WITNESS

BY :
NAME :
DATE :

WELDING ENGINEERING APPROVAL

APPROVED BY : Niel Swanepoel/Bahruz RZAYEV
DATE : 23/04/12

CLIENT APPROVAL

BY : COP - AIOC
DATE : 24.4.12