



MURUGAN RAMESH

Date of Birth: 09/01/1989 Nationality: Indian Gender: Male

Phone Number : +91 8946001696, +91 6374335693

E-Mail Id : rameshprasanna.96@gmail.com

WhatsApp Messenger : +91 9943882107

Address: 1/6, Pillaiyar Kovil Street, Sernthamangalam,
Authoor Post, Tuticorin - 628151

About Me:

Highly skilled and experienced **Fitter and Welder** with **over two decades of expertise** in various welding techniques, including ARC and Argon welding, Proven track record of working on complex projects in the offshore, ship management, and engineering sectors. Adept at interpreting technical drawings, ensuring safety compliance, and delivering high-quality workmanship. Committed to continuous learning and professional development, holding multiple certifications in advanced welding and safety training.

Work Experience:

- 15/12/2017 to 31/03/2020
Fitter and Welder ship repairing work in Tuticorin OCEAN SPARCLE
- 08/07/2018 to 16/07/2018
Fitter and Welder, good experience in repairing team container vessel STAR MARITIME SERVICE.
- **Oversaw assembly and fabrication processes** ensuring compliance with design specifications.
- **Used Welding Techniques**, such as arc to join metal parts and components.
- **Troubleshoot**, diagnose and repair any faults of malfunctions in the machinery.
- **Performed fitting and welding** tasks on vessels.
- **Conducted Maintenance** and repair of piping systems.
- **Ensured vessel compliance** with international maritime standards.
- **Monitored inventory of materials** and supplies.
- **Performed preventive** and corrective maintenance on the machinery and equipment
- 15/03/2019 to 14/06/2019
Fitter and Welder EXPERTISE CONTRACTING CO. Saudi Arabia
- **Conducting fitting and welding** tasks on oil and gas platforms
- **Maintained and repaired** structural components of Pipeline support.
- **Ensured compliance** with safety regulations and quality standards.
- **Collaborated with engineers** to interpret blueprints and schematics.

- **Managed and maintained** welding equipments and tools.
- **Conducted routine inspections** and preventive maintenance.
- **Documented work progress** and maintenance activities.
- **Trained junior welders and fitters** on Safety and technical skills.

➤ 31/05/2018 to 31/08/2018

Welder ALMUZAIN GULF SAUDI CONTRATING, Saudi Arabia

➤ 14/02/2015 to 22/07/2015

Arc Welder 6G CS KNPC OIL AND GAS, Kuwait.

➤ 06/01/2012 to 24/12/2013

Arc Welder THERMAX LTD., Tuticorin

➤ 13/08/2016 to 19/12/2017

Arc Welder, JSN Engineering Ship repairing Team, Tuticorin

Education And Training:

2005 India

SSLC Pass

Language Skills:

Mother Language: Tamil

Other Languages:

	UNDERSTANDING		SPEAKING		WRITING
	Listening	Reading	Spoken Production	Spoken interaction	
English	B2	B2	B2	A2	B1
Hindi	B2	B2	B2	A2	B1

Levels: A1 and A2 Basic User: B1 and B2 Independent User: C1 and C2 Proficient User

Digital Skills:

- Microsoft Excel | Microsoft Office | Social Media

Organisational Skills:

- Manage time and deadlines
- Maintain a clean physical space at work.
- File documents, paperwork and other materials
- Keep track of steps in process.

Communicatin and Interpersonal Skills:

- Manage time and deadlines
- Following directions from Supervisors.
- Providing instructions or directions to colleagues
- Making recommendations
- Verbal communication skills

Job Related Skills:

- Proficient in Arc and welding techniques
- Strong knowledge of welding safety standards and protocols.
- Ability to interpret technical drawings and blueprints.
- Skilled in the maintenance and repair of welding equipment's.
- Excellent problem solving and troubleshooting skills.
- Strong attention to detail and quality control.
- Effective communication and teamwork abilities.
- Commitment to continuous learning and professional development.
- Interpretation of Technical Drawings.
- Proficiency in Arc Welding.
- Equipment Assembly
- Mechanical Assembly
- Quality Control
- Safety Compliance
- Team Leadership

Certificates and Courses:

- F.P.F.F - 40201261012402918
- P.S.S.R - 40201261012402918
- E.F.A - 40201261012402918
- P.S.T - 40201261012402918
- S.T.S.D.S.D- 40201266212403019

Document Details:

- Passport No : R0980290
- INDOS No : 09GL7459
- Indian CDC : MUM169863
- Yellow Fever : 232VFC0122
- Apeiwtes AWS : AWS/APS/WPO/178

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Hobbies and Interests

- Reading
- Photography
- Traveling
- Learning New
- Learning Languages

पत्तन/Port-127

फार्म / Form-1

[नियम 6(2) देखिये See Rule 6(2)]

भारत सरकार
GOVERNMENT OF INDIA



सत्यमेव जयते

यह दलत उन्मोचन प्रमाणपत्र

-सह-सीफियरर पहचान दस्तावेज (सीडीसी)

वाणिज्य पोत परिवहन दलत उन्मोचन प्रमाणपत्र-सह-सीफियरर पहचान दस्तावेज) नियम, 2001 एवं समय समय पर तथा संशोधित के अंतर्गत तथा आईएसओ परिपाटी सं. 108/1958 के अनुरूप जारी किया गया है।

This CONTINUOUS DISCHARGE CERTIFICATE -cum-
SEAFARER'S IDENTITY DOCUMENT (CDC)

Is issued under Merchant Shipping
(Continuous Discharge Certificate-cum-Seafarer's
Identity Document) Rules, 2001 as amended from
time to time and in conformity with the

ILO Convention No. 108 of 1958

हस्ताक्षर/Signature

नाम / Name

पद / Designation : नाविक पाल / Shipping Master

प्राधिकारी की मोहर / Seal of Issuing Authority



भारत सरकार / GOVERNMENT OF INDIA

सीफियरर का पूरा नाम / Name of Seafarer in full

RAMESH MISHRA

सी.डी.सी. संख्या / CDC No.

MUM 169863

पत्तन से जारी / Port of issue

MUMBAI

जारी करने की तिथि / Date of issue

19/03/2010

समाप्ति की तिथि / Date of expiry

18/03/2020

रैंक / Rank

GP Rating

जन्मतिथि / Date of birth

09-JAN-89

जन्मस्थान / Place of birth

SERTHAMANGALAM

राष्ट्रियता / Nationality

Indian

लिंग / Sex

M

उँचाई (कद) से.मी. में / Height in Cms:

166

आंखों का / बालों का

BLACK

Colour of eyes / Hair :

BLACK

इंडोस सं. / INDOs No.

09GL7459

गोदना या कोई अन्य विशिष्ट निशान /
Tattoo or other distinguishing marks :

A MOLE ON THE L

EFT SIDE OF SHOULDER

सीफियरर
Seafarer's Signature

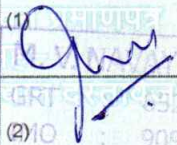
यात्राओं का विवरण /

क्रम सं. Sr. No	पोत का नाम और शासकीय संख्या एवं टनभार Name of Ship and Official No. and tonnage †	निम्नलिखित की तारीख एवं स्थान Date and place of	
		* नियुक्ति * Engagement	* उन्मोचन * Discharge
(1)	M. V. NAVAYUGA-I GRT : 6520 IMO : 9096935	30-4-2011	30-04-2012
(2)			

* इन स्तंभों को नियुक्ति एवं उन्मोचन के समय भरा जाए।

* These columns are to be filled in at the time of Engagement & Discharge.

Details of Voyages

सीफेयरर की श्रेणी Rank of Seafarer	समुद्र यात्रा का विवरण एफजी / एनसीवी / एचटी Description of Voyage FG / NCV / HT	(1) मास्टर और (2) नाविक पाल / काउंसलर अधिकारी के हस्ताक्षर और कार्यालय की मुहर Signature of (1) Master and (2) Shipping Master / Consular Officer with Office stamp
oiler		(1)  GRT : 6520 (2) IMO : 9096935
		(1)
		(2)

† इंजीनियर की पुस्तिका में किलोवाट दर्शाएं। रेडियो अधिकारी की पुस्तिका में वाणिज्य पोत परिवहन (संकट एवं सुरक्षा रेडियो संचार) नियम, 1995 के अनुसार पोत का सकल टनभार और बेतार श्रेणी दर्शाएं।

† In Engineer's Book insert Kilo Watts. In Radio Officer's Book insert gross tonnage and wireless classification of Ship as per Merchant Shipping (Distress and Safety Radio Communication) Rules, 1995.



भारत सरकार / GOVERNMENT OF INDIA
पोत परिवहन मंत्रालय / MINISTRY OF SHIPPING
सरकारी नौवहन कार्यालय / GOVERNMENT SHIPPING OFFICE
एंकर गेट बिल्डींग, तीसरी मंजिल, राजाजी सलाई, चेन्नई /
ANCHOR GATE BUILDING, 3 RD FLOOR, RAJAJI SALAI,
चेन्नई / CHENNAI-600001

क्रम संख्या Serial No. : _____ तारीख / Date **06/06/2024**

प्रमाणित किया जाता है कि इस कार्यालय द्वारा श्री _____ को जारी चलत

उन्मोचन प्रमाणपत्र (सी.डी.सी.) सं. _____ का
वाणिज्य पोत परिवहन (चलत उन्मोचन प्रमाणपत्र) नियम 2017 के नियम 8 के अनुसार
दिनांक _____ से दस वर्षों की अवधि के लिए नवीकरण किया गया है। अगर
जलयान के दौरान वैधता समाप्त हो जाती है तो वह जलयान समाप्त होने तक वैध रहेगा।

This is to certify that Continuous Discharge Certificate (CDC)
No. **MUM 169863** issued by this office to
Shri **MURUGAN RAMESH**

_____ is revalidated for
a period of Ten years with effect from **06/06/2024** in compliance
with Rule 8 of Merchant Shipping (Continuous Discharge Certificate) Rules 2017.
If the period of validity expires during the voyage it shall continue to be valid
till the end of voyage.



सी.डी.सी. धारक के हस्ताक्षर
Signature of CDC Holder _____



01711002

नवीकरण स्टिकर के लिए स्थान
SPACE FOR RENEWAL STICKER

चलत उन्मोचन प्रमाणपत्र
नौविक पाल
नौविक पाल

CONTINUOUS DISCHARGE CERTIFICATE
CUM
SEAFARER'S IDENTITY DOCUMENT



भारत गणराज्य REPUBLIC OF INDIA



टाईप / Type

P

R 0980290

उपनाम / Surname

दिया गया नाम / Given Name(s)

RAMESH

राष्ट्रीयता / Nationality

लिंग / Sex

जन्मतिथि / Date of Birth

भारतीय / INDIAN

M

09/01/1989

जन्म स्थान / Place of Birth

SERNTHAMANGALAM, TAMIL NADU

जारी करने का स्थान / Place of Issue

MADURAI

जारी करने की तिथि / Date of Issue

स्मार्तता की तिथि / Date of Expiry

16/05/2017

15/05/2027

[illegible]

R0980290<9IND8901099M2705158<<<<<<<<<<<<<4

निरीक्षण / OBSERVATION

विशिष्ट सेवा / MISCELLANEOUS SERVICE

02623X79



R0980290

पिता / कानूनी अभिभावक का नाम / Name of Father / Legal Guardian

MURUGAN

माता का नाम / Name of Mother

PETCHIAMMAL

पति या पत्नी का नाम / Name of Spouse

DHINOBA

पता / Address

1/6, PILLAIYAR KOVIL ST., SERNTHAMANGALAM, AUTHOOR

TIRUCHENDUR TK, THOOTHUKUDI

PIN: 628151, TAMIL NADU, INDIA

पुराने पासपोर्ट का नं. और इसके जारी होने की तिथि एवं स्थान / Old Passport No. with Date and Place of Issue

G2276885

09/04/2007

TIRUCHIRAPPALLI

फाइल नं. / File No.

MD2070236231317



Board of Examinations for Seafarers Trust

A Collaboration of The Institute of Marine Engineers (India) and The Company of Master Mariners of India

Under the authority of the Directorate General of Shipping, Ministry of Road Transport and Highways, Department of Shipping, Government of India

Awards this

Certificate

Certificate No.: G0912M06092/Dec 09/20539

This is to certify that **Ramesh M**

Roll No. 20539 INDOS No. 09GL7459 Date of Birth 09-Jan-89

has undergone an approved six months Pre-sea training for

General Purpose Rating Course

at: **Hindustan Institute of Maritime Training**

From Jul 09 to Dec 09 , and has successfully passed the All India Exit Examination held in December 2009

Dated: 29-Jan-10

m. Ranch.

Signature of the Candidate

Chief Executive Officer
Pooran Prakash Chugani

Board of Examinations for Seafarers Trust

403, Great Eastern Galleria, Plot No. 20, Sector 4, Nerul, Navi Mumbai – 400706
E-mail: best1@mtnl.net.in, bestexam@gmail.com



Hindustan Institute of Maritime Training

**No.55, East Coast Road, 72 B, Arambakkam Village,
Thirukazhukundram, Kancheepuram, Tamilnadu.**

Tel : (9144) 2748 3252, 4343 9696, Fax : 2748 3209, 4343 9665

E-mail : admin@himtmarine.com Web : www.himtmarine.com

PRE-SEA TRAINING FOR GP RATINGS

Certificate No.: GP/B29/21

Student ID: 41797

This is to Certify that RAMESH M

Date of Birth 09.01.89 Roll No 21 INDos.No. 09GL7459 has
successfully completed a 25 Weeks Pre-Sea Training Course for Rating(GP) forming part of
the Navigational and Engineering Watch from 01-Jul-2009 to 21-Dec-2009

This course is an integral part of the overall planned and structured training programme for
the prospective Rating of a Sea going Ship of 500 gross tonnage or more and is designed
to assist him in achieving the minimum standards of competence as specified in
Regulation II/4 and III/4 of STCW Code 1995 and includes mandatory familiarization and
basic safety training as stipulated in Table A-VI/1-1, A-VI/1-2, A-VI/1-3, A-VI/1-4 and
Oil Tanker Familiarization Training as stipulated section A-V/1 of STCW Code 1978
as amended in 1995.

"The Candidate has undergone the course module implemented for implementation
of Merchant Shipping (Recruitment and placement of Seafarers) Rules, 2005.
The relevant provisions of M.S.Act 1958 and Articles of Agreement."

**This Training programme was conducted in English Language and is approved
by the Directorate General of Shipping, Government of India.**



P.P.mokashi

Course Officer

21-Dec-2009

Signature
of the Candidate

Date of Issue

Head of the Institute

Note : All inquires concerning this certificate should be addressed to the issuing authority at the address given above.

टीके अथवा रोगनिरोधन का अंतरराष्ट्रीय प्रमाण-पत्र
INTERNATIONAL CERTIFICATE OF VACCINATION OR PROPHYLAXIS
CERTIFICATE INTERNATIONAL DE VACCINATION OU DE PROPHYLAXIE

MURUGAN

यह प्रमाणित किया जाता है कि (नाम)

This is to certify that (name)

RAMESH

जन्म तिथि

Date of birth

09 JAN 1989

लिंग

Sex

M

Nous certifions que (nom)

ne(e) le

, de sexe

राष्ट्रियता

Nationality

INDIAN

राष्ट्रीय पहचान पत्र, यदि आवश्यक हो

, national identification document, if applicable

R0980290

et de nationalite, document d'identification national, le cas échéant

तथा जिसके हस्ताक्षर यहाँ दिये गये हैं

whose signature follows

dont la signature suit

को निर्दिष्ट तारीख को अंतरराष्ट्रीय स्वास्थ्य विनियम के अनुसार टीकाकरण किया गया है (बीमारी का नाम) पीत ज्वर

has on the date indicated been vaccinated or received prophylaxis against : (name of disease or condition) YELLOW FEVER in accordance with the International Health Regulations.

a été vaccine(e) ou a reçu des agents prophylactiques à la date indiquée contre (nom de la maladie ou de l'affection) FIÈVRE JAUNE conformément au Règlement sanitaire international.

टीके/रोगनिरोधन का नाम Vaccine or Prophylaxis. Vaccin ou agent Prophylactique.	दिनांक Date	टीके लगाने वाले के हस्ताक्षर और उसका व्यावसायिक पद Signature and professional status of supervising clinician. Signature et titre du clinicien responsable	टीके/रोगनिरोधन का निर्माता और उसकी बैच संख्या Manufacturer and batch no. of vaccine or prophylaxis. Fabricant du vacen ou de l'agent prophylactique et numero du lot.	प्रमाण पत्र की वैधता से : तक : Certificate valid from : until : Certificate valable a partir du : jusqu'qu :	टीका लगाने वाले केंद्र की सरकारी मोहर Official stamp of the administering centre. Cachet official du centre habilite.
पीत ज्वर का टीका YELLOW FEVER VACCINE	19 JUL 2024	Medical Officer PHO, Tuticorin	232VFC0122 B10 MANGUINHOS	19 JUL 2024 टीकाकरण की आजीवन वैधता "Life of person vaccinated" "Vie entière du sujet vaccine"	



Certificate No. 40201261012402918

Jeyanthinather Academy of Marine Studies

6/292, MARINE CAMPUS,, ARASOOR POOCHIKADU,,NEAR THISAIYANVILAI,

City : THOOTHUKUDI District : THOOTHUKUDI State : Tamil Nadu Pin : 628653
MTI No. : 402012 Tel : 04639253999 Fax : 04639253005 E-mail : jamsmarine@gmail.com

THIS IS TO CERTIFY THAT Murugan Ramesh

Date of Birth 09/01/1989 (dd/mm/yyyy)

Indian National Database of Seafarers (INDoS No.) 09GL7459

has successfully completed a training course held from 20/06/2024 to 02/07/2024 for :

Certificate of Proficiency in Personal Survival Techniques, Fire Prevention & Fire Fighting, Elementary First Aid and Personal Safety and Social Responsibilities

The Course is approved by the Directorate General of Shipping and meets the requirements laid down in Regulation A-VI/1, Section A-VI/1 Para 2.1, Table A-VI/1-1, Table A-VI/1-2, Table A-VI/1-3 & Table A-VI/1-4 of the STCW Convention, 1978, as amended.

This certificate is issued under the authority of the Directorate General of Shipping, Ministry of Ports, Shipping and Waterways, Government of India.

Date of Issue : 02/07/2024

Date of Expiry : NA

Signature of Candidate

Digitally signed by AUGUSTINE
FERNANDO
Date: 2024.07.03 10:29:49 +05:30

Name and Signature of Course In-charge

Capt. Alexander Augustine Fernando



Digitally signed by ZAHEER USHAN
Date: 2024.07.03 12:05:38 +05:30

Name and Signature of Dean / Principal

Capt. Zaheer Ushan



Certificate No. 40201266212403019

Jeyanthinather Academy of Marine Studies

6/292, MARINE CAMPUS,, ARASOOR POOCHIKADU,,NEAR THISAIYANVILAI,

City : THOOTHUKUDI District : THOOTHUKUDI State : Tamil Nadu Pin : 628653
MTI No. : 402012 Tel : 04639253999 Fax : 04639253005 E-mail : jamsmarine@gmail.com

THIS IS TO CERTIFY THAT Murugan Ramesh

Date of Birth 09/01/1989 (dd/mm/yyyy)

Indian National Database of Seafarers (INDoS No.) 09GL7459

has successfully completed a training course held from 03/07/2024 to 04/07/2024 for :

Certificate of Proficiency in Security Training for Seafarers with Designated Security Duties

The course is approved by the Directorate General of Shipping and meets the requirements laid down in Regulations VI/6 paragraph 4 to 6, Section A-VI/6 Paragraph 6 to 8 and Table A-VI/6-2 of the STCW Convention, 1978, as amended. The candidate has also met the additional criteria specified in the STCW Convention, applicable to the issue of the certificate.

This certificate is issued under the authority of the Directorate General of Shipping, Ministry of Ports, Shipping and Waterways, Government of India.

Date of Issue : 04/07/2024

Date of Expiry : NA

Signature of Candidate

Digitally signed by LAZER DONALD
Date: 2024.07.05 12:01:43 +05:30

Name and Signature of Course In-charge

Mr. Lazar Donald Micheal



Digitally signed by ZAHEER USHAN
Date: 2024.07.05 12:10:17 +05:30

Name and Signature of Dean / Principal

Capt. Zaheer Ushan



Address : B11 Mahalaxmi Ind Estate, Navghar, Vasai East 401210

Mob: 8169178256 / 7506982241 | Email:

info@awstechnology.in

Website : www.awstechnology.in

QW-484 SUGGESTED FORMET FOR WELDER PERFORMANCE QUALIFICATION (WPQ)
(SEE QW-301, SECTION IX. ASME Boiler and pressure vessel code)

M/s. APEIWES AWS TECHNOLOGY CENTER.		WELDER / WELDING OPERATOR PERFORMANCE QUALIFICATION		TPI AGENCY – ABS IV	
Welder Name : Mr. MURUGAN RAMESH		Coupan No- 178		Welder Id : WD /178	
WPS No. APEIWTES AWS/ABS/01 Rev. No. 0		Passport No.: T8342462		Sample ID: CP/ABS/178	
WPQ Certificate No. AWS/ABS/WPQ/178		Date : 19/04/2024			
Base Material Grade : SA 106 Gr.A To SA106 Gr.A TEST COUPAN T - 6" SCH 80 , 10.97 mm Wall thk					
GTAW ROOT ALREADY DONE					
	ACTUAL VALUE		RANGE QUALIFIED		
Welding Process	SMAW		SMAW		
Type (Manual, Semi - Auto, Automatic) Used	Manual		Manual		
Inert Gas Backing (GTAW, PAW, GMAW)	NA		NA		
ASME P. No. ASME P. No.	P1 TO P1		ALL P1 Material		
Base Metal Thickness	10.97 mm wall thk		5 mm to 16 mm		
Deposited Weld Metal Thickness	10.97 mm		Upto 16 mm		
Joint Type	Single V Butt Joint		Butt & Fillet Joint		
Plate / Pipe (Enter diameter if pipe / Tube)	6" Sch 80		73 mm to unlimited		
Filler Metal / Electrode Specification No.	5.1		5.1		
Filler Metal / Electrode Classification	E-7018		E-7018		
Filler Metal F. No.	4		4		
Welded (Single / Both Sides)	Single V with backing		Single V with backing & Double V without Backing		
Welding Position	6G		All, Fillet All		
Vertical Progression	Up-hill		Up-hill		
Current Type / Polarity	DCEP		DCEP		
TEST RESULTS					
Radiography Test	Satisfactory				
Test Conducted by	M/s. SAI SALES & TECHNICAL SERVICES				
Report No.	RT TC NO – osns/report/APEIWTES/11 Date: 19/04/2024				
Tensile / Bend Test	NA				
Test Conducted by	NA				
Test Report No.	NA Date : --				
We certify that The Statement in this Record are correct and that the Test Coupons were prepared, Welded, And Tested in Accordance with The Requirements of Sec. IX of the ASME code Edition 2019. (Details of Record of Tests are illustrative and may be modified to conform to the type and number of tests required by the code)					
CERTIFIED WELDING AGENCY			Approved by		
M/s. APEIWTES AWS TECHNOLOGY CENTER.			M/s. ABS INDUSTRIAL VERIFICATION (ABS -IV)		
Name –			Name –		
Signature			Signature		
Date :			Date of welding- 18/04/2024 Valid Up to – 17/04/2026		



APEIWTES AWS TECHNOLOGY CENTER

CSWIP



B-11, MAHALAXMI IND ESTATE, NAVGHAR VASAI EAST, NEAR AMBA MATA MANDIR,
VASAI EAST 401210:, EMAIL - info@awstechnology.in, web - www.awstechnology.in,

ASSOCIATE MEMBER OF AMERICAN WELDING SOCIETY

EMAIL: enquiry@awstechnology.in Office Contact No: -8830165521/ 8169178256

WELDER QUALIFICATION FIELD INSPECTION & WELD PARAMETER SHEET REPORT

Date	10/04/2024	THIRD PARTY AGENCY	ABS IV
Welder name	Murugan Ramesh - MURUGAN RAMESH		
WPQ NO	AWS/ABS/WPQ/	Applicable standard	
Pipe Sch And Dia	6" SCH 80	Material	SA 106 GR. A
Consumables	E-7018	Electrode F No	4
Specification	5.1	Weld backing detail	GTAW
Location	VASAI	Polarity	DCEP
Process	SMAW	Welding Progression	UP HILL
Position	6G	Fill up capping Process	SMAW

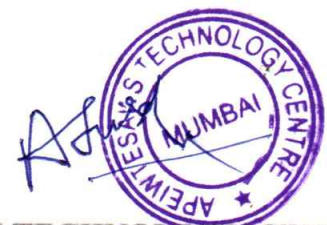
WPS NO	ELCTRODE	CURRENT (Amps)	VOLTAGE (Volts)	TRAVEL SPEED (mm/min)	HEAT INPUT (KJ)
APEIWTES/ABS/WT/01	E-7018	90-100	18-20	95 mm/min	
	E-7018	100-110	18-20	100 mm/min	
	E-7018	110-120	18-20	105 mm/min	
	E-7018	120-130	20-22	100 mm/min	
	E-7018	110-120	20-22	110 mm/min	

WELD VISUAL INSPECTION - Satisfactory

REMARK -



INSPECTOR SIGN & STAMP



APEIWTES AWS TECHNOLOGY CENTER

[illegible]



SHOON H. & LYN L. 1983 V. 23.4

APEI/WTES AWS TECHNOLOGY CENTER

**Work Place : Shop No 77 And 78, Gaml Industries Park B Wing 2 Nd Floor ,
Midc Industrial Area, Pawne , Turbhe, Navi Mumbai-400705**

Email: enquiry.aws@technologycenter@gmail.com / aws.technologycenter@gmail.com

Mob: 8830165521 / 8169178256

WELDER ID CARD



MURUGAN RAMESH

Welder No.

: WD 178

Welding Process

: SMAW

Qualified P No : P1 TO P1 ALL

: P1 TO P1 ALL

Qualified Thickness

: 5 mm to 17 mm

Qualified Position

66:

Filler Metal (F No)

4

Applicable Code

ASME SEC IX - ED 2019

Date Of Test

18/04/2024



REAGENTS AND MATERIALS

APEIWTES AWS TECHNOLOGY CENTER

Work Place :Shop No 77 And 78 ,Gami Industries Park B Wing 2 Nd Floor ,
Midc Industrial Area, Pawne , Turbhe, Navi Mumbai-400705

Email: enquiry.aws.technology@gmail.com / aws.technologycenter@gmail.com

Mob: 8830165521 / 8169178256

WELDER IDENTITY CARD

[illegible]



WELDER QUALIFICATION TEST CERTIFICATE

Date	31-05-2018	File#	506
Welder Name	RAMESH MURUGAN	Welder Id	784-1992-5247
Company Name	Almuzain gulf Saudi contracting	Position	3G
Welding process	SMAW+FACW	Type	Manual
WPS#	AK-WPS-AWS-001 REV 00	Acceptance Code	AWS DI 1.2020
Base Material	S355JR+N	Thickness	25 mm

PARAMETERS		
VARIABLES	QUALIFIED WITH	QUALIFIED RANGE
BACKING	None	With or without backing
PIPE DIAMETER	-	-
P.NO	PI	PI-PI
F- NUMBER	SMAW-F4,FCAW-NA	SMAW-F1,THRU F4 FCAWNA
Base Metal Thickness	25 mm	Min 3 mm , Max 50mm
Welding Position	3G uphill	Plate Groove, fillet, F-H, V
FILLER METAL SPECIFICATION	SFA 5.17 SFA 5.20	SFA 5.17 SFA 5.20
AWS CLASS	E.7018-I H4R & E.71T-1C	E.7018-I H4R & E.71T-1C
VERTICAL WELDING	Up hill	Uphill
ELECTRODE/WIRE SIZE	2.5 mm for SMAW 1.2 mm for FCAW	2.5 mm for SMAW 1.2 mm for FCAW
TECHNIQUE	String /Weave	String /Weave
Root Face	1.5 mm	As per WPS
Root Gap	3.2 mm	As per WPS
Groove Angle	60°+5	As per WPS
CURRENT / POLARITY	DCEP	DCEP

TEST		
TYPE	RESULT	REPORT
Visual test	Acceptable	N/A
Radiography	Acceptable	Report 105/AS/17
Tensile	N/A	N/A
Guided bend test	N/A	N/A

We certify that the statement in this record is correct and that the test coupons were prepared welded and tested in accordance with the requirement of ASME SEC IX

 ابن زهر ibn zehr PLANT SHUTDOWN تاريخ انتهاء البطاقة: 2018 / 5 / 31	3 G Material 7018 Arc	Verified by P.O. Box 10330 Jubail Industrial City (31961) Telephone: 013 – 3406888 Fax No: 013-3406899 Saudi European Petro Chemical Co.
Emp. Name MURUGAN RAMESH R0980290 O+ الهند شركة محمد حسن المزين وشركاه MTBE PLANT <input checked="" type="checkbox"/> PRINHT SHIPWINEA <input checked="" type="checkbox"/> PARKING ID. NO 5247 P.SD	Name Signature Unit Date	Mr. Dharvesh Jainuldeen <div style="text-align: center;">  Almuzain Gulf Saudi Contracting Co. </div> Boiler Area II 31-05-2018

Saudi European Petro Chemical Co.



Ocean Sparkle Limited™



(CIN : U05005TG1995PLC021217)

An ISO 9001:2015, 14001:2015 & OHSAS ISO 45001:2018 Complied Company

Regional Office : "Casa Blanca" Office No. 3-F, 3rd Floor, No. 6, Casa Major Road, Egmore, Chennai - 600 008.

Tel : +91 44 4505 8313 / 4505 8134 | E-mail : rochennai@oceansparkle.in

Site Office : Ennore Port, Puzhuvhivakkam Village, Vallur Post, Near NCTPS, Chennai - 600 120.

Tel : +91 44 27950122 / 27950123 / Email : oslennore@oceansparkle.in | Website : www.oceansparkle.com

Date:08/04/2020

TO WHOM SO EVER IT MAY CONCERN

This is to certify that **Mr. Ramesh** served in our company in the capacity of a "**Fitter Cum Welder**" from **February 15, 2017, to March 31, 2020**. During his tenure, Mr. Ramesh consistently demonstrated a high level of sincerity and dedication to his work. He approached his responsibilities with diligence and a strong work ethic, ensuring that all tasks were completed to a high standard.

During his tenure he was found to be sincere and hardworking. His character has been commendable.

For **Ocean Sparkle Limited**



(R. Shanmugavelu)

Vice President (RO-South)



STAR MARITIME SERVICES

(A DIVISION OF WEST ASIA EXPORTS & IMPORTS PVT. LTD.)

610, Acme Plaza, Opp. Old Sangam Cinema, Andheri - Kurla Road,
Andheri (East), Mumbai - 400 059.

Tel : +91-22-6725 4402 to 05 Fax : +91-22-6725 4400

Email address : fpmd@waei-smd.com • Web : www.waei-smd.com

(RPS LICENCE NO : RPSL-MUM-044, S & E LICENCE NO KE - 11/014590)

Date: 16-07-2018

TO WHOM SO EVER IT MAY CONCERN

A comprehensive repair service was conducted in Tuticorin port that included both cutting and welding tasks. The service was overseen by **Mr. Murugan Ramesh**, who is an experienced **Fitter and Welder**. He was responsible for the cutting and welding work on the vessel with IMO number 8300597, named M.V. Siam Star. This vessel is registered at the port of Valletta. His tenure on the vessel spanned from **08-July-2018 to 16-July- 2018**.

During which he ensured that all repair operations were executed with precision and efficiency.

For **Star Maritime Services**

Capt. C.D.MATHUR

Senior Manager – Manning

STAR MARITIME SERVICES

(A Division of West Asia Export & Import Pvt.Ltd)

Mumbai.



Date: 10/02/2019


CERTIFICATE OF SERVICE

This is to certify that Mr. RAMESH MURUGAN (Emp No.1073277) holder of INDIAN Passport R0980290 has worked with Special Technical Services LLC, Oman from 22/10/2018 to 10/02/2019.

He was designated as "FABRICATOR - PIPE " in the PROJECT DIVISION

We wish him success in his future endeavors.

For Special Technical Services LLC


Haithem Yousaf Al-Hashmi
PUBLIC RELATIONS MANAGER



Date: 20 June 2019
AI Jubail, KSA.

EXPERIENCE CERTIFICATE

This is to certify that **Mr. Murugan Ramesh** (Passport No. **R0980290**) was employed with us from 15/03/2019 to 14/06/2019 and his position at the time of leaving was '**Fabrication Fitter & Welder**'. He left the services of the company on his own accord.

During his tenure with us, he was found to be sincere and hardworking. He had performed well in all his duties undertaken during his service to the company.

We wish him all the best in all his future endeavours.

Sincerely,



People Operations Manager



POOMPUHAR SHIPPING CORPORATION LIMITED

(A Government of Tamil Nadu Enterprises)

MARINE WORKSHOP PREMISES

Harbour Estate, Tuticorin – 628 004.

Ref:

Date: 30-Dec-2015

TO WHOM SO EVER IT MAY CONCERN

This is to certify that **Mr.M.RAMESH, S/o. Thiru.Murugan** working in our Corporation Marine Workshop as a Highly skilled temporary Labour from 2014 to 2015 on requisition basis through our Labour Contractor M/s. Susand Agencies, Tuticorin.

During the above period he has experienced I all types of fabrication work such as Deck Crane Grabs, Deck Hand rails, Windlass Palatform and other allied Pipe line fitting works in our Tamil Vessels and Marine Workshop. He also experienced in all Welding, Gas cutting works and other welding related works. He is a hard worker. His conduct and character are good.

I wish him all success in his future career.

(G. MUTHUKUMAR)

Deputy General Manager (W)

Poompuhar Shipping Corporation Ltd.,

TUTICORIN – 628 004.

